



## A NEW FORCE IN CHEMICAL MANUFACTURING

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# TECHNICAL DATA SHEET

SEPTEMBER 2014

## PRODUCT NAME

8518 Flexible Solvent Resistance Gasket Sealant

## PRODUCT RANGE

Part Number	Available Size
8518-30-PT	30 ml
8518-50	50 ml
8518-250	250 ml



Refer to MSDS for product safety guidelines

## 8518 Flexible Solvent Resistance Gasket Sealant

Chemtools® 8518 is an anaerobic gasket sealant, which develops medium strength in a short time. The compound cures in the absence of air between close fitting metal surfaces. It is a flexible gasketing sealant which will flex with minor flange movements. Provides resistance to low pressure immediately after assembly of flanges.

### APPLICATIONS:

- Typically used as a form-in-place on rigid flanged connections, e.g. gearbox and engine castings, etc.
- Thixotropic nature reduces the migration of liquid product after application.

### ADHESIVE PROPERTIES:

Composition	Dimethacrylate Ester
Appearance	Purple
Viscosity @25°C (Brookfield RVT Spindle 7 @ 20 rpm)	800,000 - 3,750,000 cps
Specific Gravity	1.13
Maximum Diameter of Thread/Gap Fill	> 0.50 mm
Flash Point	> 93°C
Solvent Content	None

### CURING PROPERTIES:

Handling Cure Time, Primed Surface	30 minutes - 4 hours
Handling Cure Time, Unprimed Surface	4 - 24 hours
Compressive Shear Strength	
- (ISO 10123) After 24 hrs at 22°C, Steel Pins & Collars	> 5 N/mm <sup>2</sup> (> 725 psi)
Lap Shear Strength	
- (ISO 4587) Steel (grit blasted)	7.5 N/mm <sup>2</sup> (1,100 psi)
Tensile Strength	
- (ISO 6922) Steel (grit blasted)	8.5 N/mm <sup>2</sup> (1,200psi)
Temperature Range	-55 to 150°C

**PHYSICAL PROPERTIES:**

Coefficient of Thermal Expansion, ASTM D696, K <sup>-1</sup>	80 x 10 <sup>-6</sup>
Coefficient of Thermal Conductivity, ASTM C177, W/m.K	0.10
Specific Heat, kJ/kg.K	0.30

**CHEMICAL RESISTANCE PROPERTIES:**

Chemical	Temperature	% Initial Strength Retained	
		500 hours	1000 hours
Acetone	22°C	100	95
Ethanol	22°C	90	85
Motor Oil	125°C	160	140
Petrol	22°C	60	55
Brake Fluid	22°C	95	95
Water/Glycol	87°C	100	90

**APPLICATION INSTRUCTIONS:**

- For best results, clean all surfaces (external and internal) with a cleaning solvent and allow the solvent to evaporate.
- If the material is an inactive metal or the cure speed is too slow, spray with Activator 8071 or 8049 and allow drying.
- Apply manually as a continuous bead or by screen-printing to one surface of the flange.
- Low pressure can be used when testing to confirm a complete seal immediately after assembly.
- Flanges should be tightened as soon as possible after assembly to avoid shimming.

**STORAGE:**

Anaerobic adhesives shall be ideally stored in a cool, dry place in unopened containers at a room temperature between 7°C to 28°C. Please do not return any unused material to its original container.

**PRECAUTIONS:**

This product is capable of producing adverse health effects ranging from minor skin irritation to serious systemic effects. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheets (MSDS) for this and all other products being used are understood by all persons who will work with the material.

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