



MATERIAL SAFETY DATA SHEET

Product Name **TREFOLEX**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name CRC INDUSTRIES (AUST) PTY LIMITED
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Web Site http://www.crcind.com.au/
Synonym(s) 3060 - MANUFACTURER'S CODE • 3061 - MANUFACTURER'S CODE • 3062 - MANUFACTURER'S CODE • CRC TREFOLEX
Use(s) CUTTING COMPOUND
SDS Date 01 Apr 2010

2. HAZARDS IDENTIFICATION

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO ASCC CRITERIA

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN No.	None Allocated	DG Class	None Allocated	Subsidiary Risk(s)	None Allocated
Packing Group	None Allocated	Hazchem Code	None Allocated	EPG	None Allocated

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS No.	Content
PETROLEUM HYDROCARBONS	Not Available	Not Available	30-60%
SULPHUR	S	7704-34-9	10-30%
TALC	H ₂ -03-Si.3/4Mg	14807-96-6	10-30%
VEGETABLE OIL	Not Available	68956-68-3	10-30%
TALLOW	Not Available	61789-97-7	<10%

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

Advice to Doctor Treat symptomatically

5. FIRE FIGHTING MEASURES

Flammability	Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.
Fire and Explosion	Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.
Extinguishing	Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.
Hazchem Code	None Allocated

6. ACCIDENTAL RELEASE MEASURES

Spillage	If spilt, collect and reuse where possible. Use personal protective equipment. Contain spillage, then cover / absorb spill with non-combustible absorbant material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Prevent spill entering drains or waterways.
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7. STORAGE AND HANDLING

Storage	Store in a cool, dry, well ventilated area, removed from oxidising agents, acids, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.
Handling	Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Exposure Stds	Ingredient	Reference	TWA		STEL	
			ppm	mg/m3	ppm	mg/m3
	Talc (no asbestos fibres)	ASCC (AUS)	--	2.5	--	--
	Vegetable oil mists (a) (except castor oil...)	ASCC (AUS)	--	10	--	--

Biological Limits	No biological limit allocated.
Engineering Controls	Avoid inhalation. Use in well ventilated areas.
PPE	Wear splash-proof goggles and rubber or PVC gloves. When using large quantities or where heavy contamination is likely, wear: coveralls. Where an inhalation risk exists, wear: a Type A (Organic vapour) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	GREEN PASTE	Solubility (Water)	INSOLUBLE
Odour	SLIGHT SULPHUR ODOUR	Specific Gravity	> 1
pH	NOT AVAILABLE	% Volatiles	0.1 %
Vapour Pressure	NOT AVAILABLE	Flammability	COMBUSTIBLE
Vapour Density	NOT AVAILABLE	Flash Point	> 200°C
Boiling Point	> 65°C	Upper Explosion Limit	NOT AVAILABLE
Melting Point	> 60°C	Lower Explosion Limit	NOT AVAILABLE
Evaporation Rate	NOT AVAILABLE		

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions of storage.
Conditions to Avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to Avoid	Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), heat and ignition sources.
Decomposition	May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.
Hazardous Reactions	Hazardous polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	Low toxicity - low irritant. Use safe work practices to avoid eye or skin contact and inhalation. Due to the low vapour pressure of this product, an inhalation hazard is not anticipated with normal use.
Eye	Low to moderate irritant. Contact may result in irritation, lacrimation, pain and redness.
Inhalation	Low irritant. Over exposure to vapours may result in irritation of the nose and throat, with coughing. High level exposure may result in dizziness, nausea and headache. Due to the low vapour pressure, an inhalation hazard is not anticipated with normal use.
Skin	Irritant. Contact may result in drying and defatting of the skin, rash and dermatitis.
Ingestion	Low toxicity. Ingestion of large quantities may result in nausea, vomiting, abdominal pain, diarrhoea, and drowsiness. Aspiration may result in chemical pneumonitis and pulmonary oedema.
Toxicity Data	SULPHUR (7704-34-9) LC50 (Inhalation): 1660 mg/m ³ (mammal) LDLo (Ingestion): 175 mg/kg (rabbit) TALC (14807-96-6) TCLo (Inhalation): 18 mg/m ³ /6 hour/2 year-intermittent (rat) VEGETABLE OIL (68956-68-3) LD50 (Intravenous): 840 mg/kg (rabbit)

12. ECOLOGICAL INFORMATION

Environment	Limited ecotoxicity data was available for this product at the time this report was prepared. Ensure appropriate measures are taken to prevent this product from entering the environment.
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13. DISPOSAL CONSIDERATIONS

Waste Disposal	For small amounts absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Contact the manufacturer for additional information if larger amounts are involved. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

Shipping Name	None Allocated				
UN No.	None Allocated	DG Class	None Allocated	Subsidiary Risk(s)	None Allocated
Packing Group	None Allocated	Hazchem Code	None Allocated	EPG	None Allocated

15. REGULATORY INFORMATION

Poison Schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).
AICS	All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Additional Information	RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.
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ABBREVIATIONS:
ADB - Air-Dry Basis.

Product Name **TREFOLEX**

BEI - Biological Exposure Indice(s)
CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.
CNS - Central Nervous System.
EINECS - European INventory of Existing Commercial chemical Substances.
IARC - International Agency for Research on Cancer.
M - moles per litre, a unit of concentration.
mg/m3 - Milligrams per cubic metre.
NOS - Not Otherwise Specified.
NTP - National Toxicology Program.
OSHA - Occupational Safety and Health Administration.
pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm - Parts Per Million.
RTECS - Registry of Toxic Effects of Chemical Substances.
TWA/ES - Time Weighted Average or Exposure Standard.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a Chem Alert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this Chem Alert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Report Status

This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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End of Report